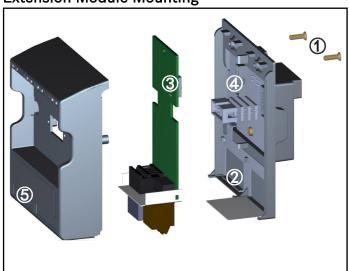


## Rexroth Frequency Converter EFC x610 / VFC x610 Extension Module and Extension Card Module

Mounting Instructions

R912006261 Edition 01

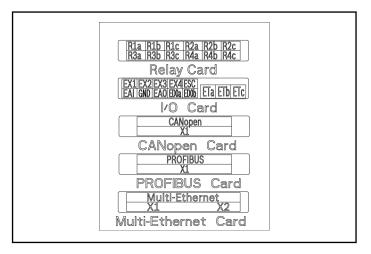
## **Extension Module Mounting**



Extension module mounting

- 1. Remove 2-M3 screws ① on back of the extension card module.
- 2. Remove the front cover of the extension card module.
- Insert one extension card into the card slot with the metal plate beside the extension card terminals placed in ②.
- 4. Push the extesion card to achieve a stable connection of connector ③ (on the back side of the extesion card) with connector ④ (on the extension card module).
- 5. Mount the front cover of the extension card module.
- 6. Tighten 2-M3 screws 1 of the extension card module.
- 7. Attach an appropriate terminal label on the label indentation ⑤ located at the lower section of the front cover.

  Terminal labels for various extension cards are delivered together with each extension card.

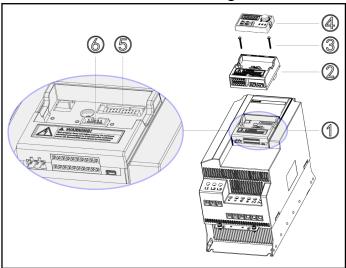


Terminal labels of extension cards



- Maximum two extension cards can be mounted in one extension card module.
- Extension cards in the two card slots CAN-NOT be the same.
- ► ONLY ONE type of communication card can be mounted in one extension card module.

## **Extension Card Module Mounting**



Extension card module mounting

- 1. Remove operating panel ④ from Control & Terminal module ①.
- 2. Mount extension card module with extension cards ② into Control & Terminal module ①.
- 3. Tighten two screws ③ to fix extension card module ② in Control & Terminal module ①.
- 4. Push operating panel 4 into extension card module 2.



- ⑤: Control & Terminal module connector
- 6: Connector for operating panel

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